



GUNSMITHING PRICES

Service Charges Price Range	Minimum	Maximum
Per Man Hour	\$55.00	\$80.00
Per Man & Machine Hour	\$65.00	\$105.00
Minimum Per Gun Charge	\$35.00	\$70.00
Written appraisals, cost estimates	\$30.00	\$50.00
<u>Cleaning & Oiling Services</u>		
<i>Consisting of completely stripping gun, cleaning all parts, checking for wear, making suggestions to a customer of services needed to put in A-1 condition</i>		
	\$40.00	\$55.00
Metal Finishing	\$50.00	\$180.00
OXYNATE® 7 REBLUING		
Abrasive / bead blast / wire wheel (matte) finish	\$120.00	\$300.00
Deluxe Finish: Same as above followed with #240 and #400 grit polish with all screw holes and corners protected and square		
Handgun	\$130.00	\$320.00
Rifle/shotgun	\$150.00	\$325.00
Master Finish: Same as Deluxe Finish with all polishing marks removed, no ripples, and finished with #555 polish to a mirror finish		
Handgun	\$265.00	\$375.00
Rifle/shotgun	\$300.00	\$400.00
IM™, BELGIAN BLUING		
Handgun	\$150.00	\$325.00
Rifle/shotgun	\$150.00	\$350.00
SLOW RUST BLUING / BROWNING		
	\$250.00	\$650.00
OXYNATE® 84 BLUING OF STAINLESS STEEL or castWin. 94's and others		
Add to price of appropriate normal steel bluing cost	\$50.00	\$85.00
NitreBlue™ BLUING (Small parts / accessories)		
Not including polishing time	\$50.00	\$175.00
Spray-on finishes: pricing for single color for handguns and long guns; <i>does not include price of assembly/disassembly</i>		
Cerakote	\$150.00	\$250.00+
KG Gunkote	\$110.00	\$250.00+
DuraCoat	\$100.00	\$250.00+
BEAD, SANDBLAST OR WIRE BRUSH STAINLESS STEEL	\$80.00	\$160.00
ELECTROLESS NICKEL PLATING		
Depending on firearm and satin or polish finish	\$175.00	\$300.00
STRIPPING NICKEL		
Removing old nickel finish prior to bluing or replating	\$100.00	\$225.00



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PARKERIZING	\$150.00	\$200.00
ENGINE-TURNING BOLT	\$75.00	\$125.00
METAL CHECKERING	Hourly Rate	
ENGINE-TURNING SMALL PARTS	Hourly Rate	
DRAW-FILING (per man hour)	Hourly Rate	
SIGHT WORK <i>SIGHT IN CUSTOMER GUN - Does not include cost of ammo, targets, etc</i>	\$50.00	\$100.00
BORE SIGHTING CUSTOMER GUN	\$20.00	\$30.00
PATTERN SHOTGUN - Does not include cost of ammo, targets, etc	\$50.00	\$75.00
DRILL AND TAP BARREL OR RECEIVER FOR SIGHTS Per hole	\$20.00	\$45.00
CUT DOVETAIL IN BARREL	\$60.00	\$100.00
INSTALL DOVETAIL SIGHT	\$25.00	\$50.00+
INSTALL FRONT SIGHT RAMP Sweat-on type	\$50.00	\$100.00
Screw-on type (including drill & tap)	\$60.00	\$80.00
Band type	Hourly Rate	
INSTALL INSERT IN PISTOL SIGHT	\$40.00	\$60.00
INSTALL FRONT/MID-RIB SHOTGUN BEAD (plus cost of bead)	\$25.00	\$75.00
Plug hole and re-drill for bead	\$40.00	\$75.00
INSTALL RECEIVER SIGHTS Price Range Gun drilled and tapped	\$20.00	\$45.00
SCOPE MOUNTING Gun drilled and tapped	\$35.00	\$80.00
GENERAL BARREL, ACTION & RIFLE WORK		
CHECK HEADSPACE	\$35.00	\$70.00
MAKE CHAMBER CAST	\$50.00	\$95.00
REMOVE STUCK FIRED CASE FROM CHAMBER	\$50.00+	
REMOVE LIVE ROUND FROM CHAMBER	\$65.00	\$150.00+
REMOVE OBSTRUCTION FROM BORE	Hourly Rate	
REMOVE FOULING FROM BARREL	Hourly Rate + Materials	
LAP BARREL	\$50.00	\$130.00



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INSTALL LINER IN BARREL - Not including cost of liner or bluing	\$100.00	\$225.00
CUT AND CROWN BARREL Rifles and Shotguns / Handguns	\$45.00	\$95.00
CHAMBER AND FIT BARREL TO ACTION <i>Does not include the cost of the barrel</i> action, polishing, bluing	\$200.00	\$350.00
INSTALL PRE-THREADED AND CHAMBERED BARREL - <i>Not including Polishing & Bluing</i>	\$125.00	\$200.00
LAP IN BOLT LUGS - Not including setting back barrel or fitting new barrel	\$50.00	\$75.00
WELDING ON NEW BOLT HANDLE	\$100.00	\$200.00
FORGING BOLT HANDLE	\$65.00	\$120.00
MAKE AND INSTALL SPRING	Hourly Rate	
SAFETIES, INSTALLING Dakota, Gentry, Mod 70 Type Safety w/shroud (+ finishing)	\$150.00	\$175.00
Mark II/Beuhler type	\$50.00	\$100.00
Chapman Swing Safety Lever	\$55.00	\$135.00
TRIGGERS (INSTALLATION OR ADJUSTMENT) Shilen, Timney, Dayton-Traister, Moyer type	\$45.00	\$90.00
Double-Set	\$100.00	\$250.00
Single Set	\$50.00	\$140.00
INSTALL MUZZLE BRAKE (threaded barrel)	\$30.00	\$75.00
RECONTOUR FRONT OR REAR RECEIVER RING	\$50.00	\$140.00
INSTALL BARREL BAND SWIVEL	Hourly Rate	
SHOTGUN WORK LONG FORCING CONE Non-plated bores, per barrel	\$55.00	\$80.00
Plated bores, per barrel	\$75.00	\$100.00
RESOLDER RIB - Not including bluing	Hourly Rate	
RESOLDER FOREND LUG Not including bluing	Hourly Rate	
RAISING DENT IN BARREL Not including bluing	\$50.00	\$150.00
STRAIGHTEN / ADJUST BARREL	\$50.00	\$95.00
POLISH CHAMBER/BORE	\$35.00	\$75.00
BACK-BORING - Per Barrel, non-plated bores	Hourly Rate	
OPEN / MODIFY CHOKE - Per barrel or tube, non-plated bores	\$55.00	\$115.00
INSTALL SCREW-IN CHOKE (plus tubes) - Win-Choke®, Colonial, etc. (non-plated bore)	\$85.00	\$150.00



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PORT BARREL - PER BARREL	\$75.00	\$150.00
REFITTING HINGE PIN LUG	\$225.00	\$340.00
MUZZLE LOADER WORKER		
PULL BALL	\$25.00	\$45.00
REMOVE BROKEN RAMROD FROM BARREL	\$60.00	\$100.00
STUCK BREECH PLUG	\$60.00	\$120.00
HANDGUN WORK		
CHAMFER REVOLVER BARREL	\$30.00	\$45.00
CHAMFER REVOLVER CYLINDER	\$40.00	\$80.00
REVOLVER ACTION JOB - Clean, smooth action, not including replacement of parts	\$75.00	\$160.00
REBARREL REVOLVER - Remove old barrel, replace with new factory barrel, labor only	\$60.00	\$160.00
STRAIGHTEN CRANE ON REVOLVER	\$35.00	\$80.00
INSTALL CRANE LOCK	\$30.00	\$50.00
REMOVE/MODIFY REVOLVER HAMMER SPUR	\$40.00	\$80.00
CONVERT REVOLVER FROM SQUARE BUTT TO ROUND BUTT	\$70.00	\$120.00
SEMI-AUTO PISTOL ACTION JOB - Clean, smooth action, not including any parts	\$120.00	\$220.00
TIGHTEN SLIDE OF 1911 AUTO	\$120.00	\$175.00
FIT BARREL TO 1911 AUTO, Not including barrel Price Range		
Non-Ramped Barrel	\$90.00	\$150.00
Ramped Barrel	\$100.00	\$175.00
FIT AND INSTALL BARREL BUSHING ON 1911 AUTO		
Does not include cost of bushing	\$50.00	\$120.00
BEVEL MAGAZINE WELL OF 1911 AUTO	\$35.00	\$80.00
CHECKER FRONT OF FRAME ON 1911 AUTO	\$150.00	\$250.00
STIPPLE FRAME	\$40.00	\$90.00
OPEN AND MODIFY EJECTION PORT OF 1911 AUTO SLIDE	\$50.00	\$120.00
THROAT, POLISH BARREL AND FEED RAMP OF 1911 AUTO	\$40.00	\$100.00
FIT NEW TRIGGER TO 1911, Does not include cost of trigger	\$45.00	\$80.00
FIT CUSTOM HAMMER TO 1911, Does not include cost of hammer	\$45.00	\$100.00
CUT SLIDE FOR BO-MAR, w/o sight		
Plain Cut	\$120.00	\$160.00
w/Side Shields	\$130.00	\$200.00
CUT SLIDE FOR DOVETAIL FRONT SIGHT, w/o cost of sight	\$50.00	\$95.00
CUT SLIDE FOR NOVAK REAR, w/o cost of sight	\$115.00	\$150.00
INSTALL STAKE-ON FRONT, w/o cost of sight	\$35.00	\$60.00
INSTALL FIBER OPTIC FRONT SIGHT (existing dovetail)	\$25.00	\$45.00
INSTALL REAR SIGHT (existing dovetail, w/o cost of sight)	\$30.00	\$45.00
FLATTEN SLIDE TOP & SERRATE, w/o cost of sight	\$75.00	\$150.00
DEHORN & BREAK EDGES FOR CARRY		
(Not including refinishing)	\$50.00	\$75.00
FULL MELT DOWN BEVELING	\$80.00	\$150.00
MODIFY 1911 AUTO FRAME FOR BEAVERTAIL SAFETY		
<i>Includes fitting of safety, does NOT include cost of</i>		



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safety or refinishing	\$80.00	\$150.00
INSTALL AUTO PISTOL COMPENSATOR	\$90.00	\$350.00
STOCK WORK		
WOOD FINISHING (Does not include any shaping)		
Hunter Finish - Unfilled oil or lacquer finish on average stock	\$150.00	\$240.00
Gunsmith Finish		
Filled, rubbed oil finish on average stock	\$200.00	\$360.00
<i>High-gloss prices are toward the upper end of Gunsmith Finish prices above</i>		
Spray Finish - Lacquer or polyurethane	\$120.00	\$200.00
RECURTING CHECKERING - Other than by the hour, per panel		
Simple pattern	\$50.00	\$120.00
Complicated pattern	\$75.00	\$170.00
GLASS BEDDING BARREL & ACTION		
Hunting Rifle	\$85.00	\$150.00
Match Rifles, M-1 Garand, M1A, etc	\$150.00	\$265.00
Pillar Bed	\$160.00	\$265.00
INSTALL RECOIL PAD - Labor only	\$40.00	\$95.00
INSTALL ADJUSTABLE BUTT PLATE - Labor only	\$80.00	\$150.00
INSTALL SLING SWIVELS - Std and Q/D	\$35.00	\$60.00
INSTALL STOCK CROSS BOLT (Not including refinish)	\$40.00	\$80.00
INSTALL RECOIL REDUCER		
Simple installation in butt stock	\$25.00	\$50.00
Hydraulic butt plate-style (Gra-Coil or Counter Coil®)	\$150.00	\$210.00
Drill Stock & Install Recoil Reducer	\$50.00	\$95.00
INLETTING AND FINISHING OF SEMI-FINISHED STOCK		
Not including checkering, recoil pad, special butt plate, grip cap or other attachments	\$200.00	\$650.00
FIT, BED AND FINISH FIBERGLASS STOCK BLANK	\$175.00	\$350.00
PREFINISHED SYNTHETIC STOCK		
Fit and install barreled action	\$65.00	\$120.00
INSTALL ADJUSTABLE COMB HARDWARE	\$125.00	\$240.00
AR-15 WORK		
MAINTENANCE CLEANING (includes complete disassembly, clean, safety check, oil and reassemble)	\$65.00	\$85.00
MAINTENANCE REBUILD (includes new spring & new gas rings added to the Maintenance Cleaning)	\$120.00	\$150.00
INSTALL AFTERMARKET TRIGGER	\$40.00	\$80.00
INSTALL AFTERMARKET FOREND/FREE-FLOAT	\$45.00	\$140.00
ASSEMBLE COMPLETE UPPER	\$45.00	\$85.00+
ASSEMBLE COMPLETE LOWER	\$45.00	\$85.00+
ASSEMBLE COMPLETE RIFLE	\$100.00	\$150.00+
INSTALL FLASH HIDER ON PRE-THREADED BARREL	\$25.00	\$45.00
THREAD BARREL ON LATHE	\$75.00	\$175.00



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OPEN GAS PORTS FOR FUNCTIONING	\$60.00	\$80.00
INSTALL OR REPLACE GAS BLOCK	\$35.00	\$80.00
INSTALL OR REPLACE AR BARREL	\$55.00	\$80.00
INSTALL OR REPLACE BUTTSTOCK & BUFFERTUBE	\$20.00	\$35.00